

Pipe Bends

To determine your part number when ordering:

Use **Schedule** plus **Product ID** plus **Material type**.



Material type

- A = Aluminum
- C = Carbon
- S = Stainless

Pipe Bend Specifications

- 2" through 6" NPS
- Radius Options:
 - *Short Radius*
(1-1/2" times NPS)
 - *Standard Radius*
(2-1/2" times NPS)
 - *Long Radius Bends*
(up through 72" CLR)
- Wall Thickness:
Schedule 5, 10 & 40
(Sch. 80 available)
- Aluminum, Carbon & Stainless

SPECIAL SERVICES

- Shot Peening
- Spiral Grooving
- Porcelain Lining
- Ceramic Coating
- Part Variations



4" NPS

Bold Type Designates a Stock Item

OD	SCHEDULE (Wall Thickness) & MATERIAL	CLR	DEGREE	PRODUCT ID
4"	40P A, 40P C , 40P S	24	90	400242
4"	40P A, 40P C, 40P S	24	60	400246
4"	40P A, 40P C, 40P S	24	45	400241
4"	40P A, 40P C, 40P S	24	30	400243
4"	40P A, 40P C, 40P S	30	90	400302
4"	40P A, 40P C, 40P S	30	60	400306
4"	40P A, 40P C, 40P S	30	45	400301
4"	40P A, 40P C, 40P S	30	30	400303
4"	40P A, 40P C, 40P S	36	90	400362
4"	40P A, 40P C, 40P S	36	60	400366
4"	40P A, 40P C, 40P S	36	45	400361
4"	40P A, 40P C, 40P S	36	30	400363

• Nominal standard tangent is two times NPS, 6" minimum.

NPS TO OD CONVERSION

3" NPS Sch 5	=	3-1/2" OD 14 Gauge
3" NPS Sch 10	=	3-1/2" OD 11 Gauge
3-1/2" NPS Sch 5	=	4" OD 14 Gauge
3-1/2" NPS Sch 10	=	4" OD 11 Gauge
4" NPS Sch 5	=	4-1/2" OD 14 Gauge
4" NPS Sch 10	=	4-1/2" OD 11 Gauge